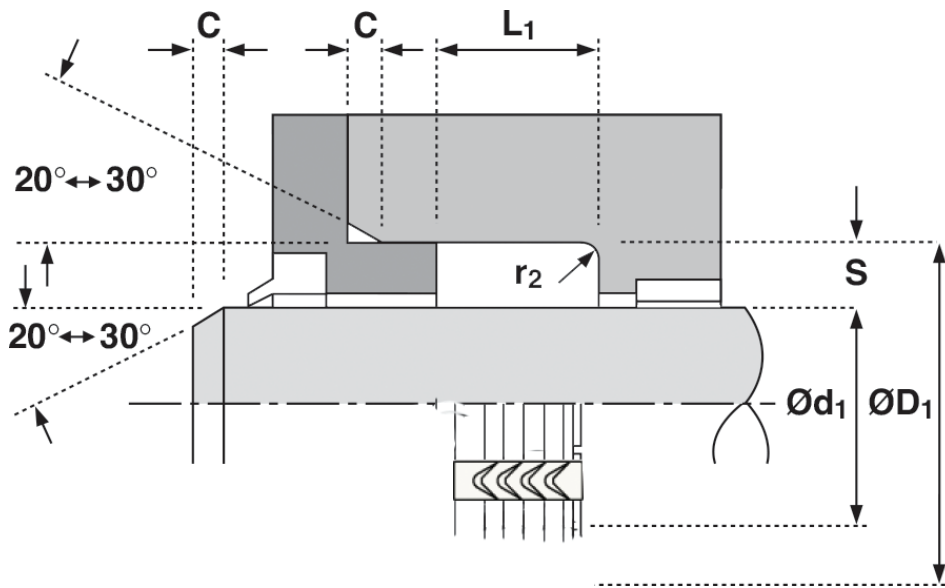




VP25-27



Technical Details

Operating conditions	Metric	Inch
Maximum speed	0.5 m/sec	1.5 ft/sec
Temperature range	-30°C + 100°C	-22°F + 212°F
Maximum pressure	400 Bar	6000 p.s.i

Maximum extrusion gap

	100	175	250	400
Pressure bar				
Maximum gap mm	0.45	0.4	0.3	0.2
Pressure p.s.i	1500	2250	3500	6000
Maximum gap in	0.018	0.015	0.010	0.007

Surface roughness

	μmRa	μmRt	μinCLA	μinRMS
Dynamic sealing surface Rod $\varnothing d_1$	0.1 - 0.4	4 max	4 - 16	5 - 18
Static sealing face Rod $\varnothing D_1$	1.6 max	10 max	63 max	70 max
Dynamic sealing surface Piston $\varnothing d_1$	0.1 - 0.4	4 max	4 - 16	5 - 18
Static sealing face Piston $\varnothing D_1$	1.6 max	10 max	63 max	70 max
Static housing faces L_1	3.2 max	16 max	125 max	140 max

Chamfers & Radii

Groove section S mm	5.0	7.5	10.0	12.5	15.0
Min chamfer C mm	3.0	5.0	6.5	7.0	7.5
Max fillet rad r_1 mm	0.5	0.8	0.8	0.8	0.8
Groove section S in	0.187	0.250	0.312	0.375	0.500
Min chamfer C in	0.093	0.125	0.156	0.187	0.250
Max fillet rad r_1 in	0.020	0.031	0.031	0.031	0.031

Tolerances

	$\varnothing d_1$	$\varnothing D_1$	L_1 mm	L_1 in
Rod	f9	Js11	+0.75 - 0.0	+0.030 - 0
Piston	js11	H9	+0.75 - 0.0	+0.030 - 0

DESIGN

VP25-27 vee packer seal is normally used in multiples in a set with male and female adaptors. The parts are 'stacked' together and are lubricated liberally with clean operating fluid prior to assembly.

VP25-27 must be axially pre-loaded by the housing. This preload works through the male adaptor on the pressure side, exerting a hinging action, forcing the sealing lips apart to ensure a low pressure seal. As pressure and hinging action increases, it increases the effectiveness of the seal even where severe vibration may occur.