



**Technical Details**      **Metric**      **Inch**

|                             |              |               |
|-----------------------------|--------------|---------------|
| <b>Operating conditions</b> |              |               |
| Maximum speed               | 1.0 m/sec    | 3.0 ft/sec    |
| Temperature range           | -45°C + 80°C | -50°F + 180°F |
| Maximum pressure            | 16 Bar       | 230 p.s.i     |

**Surface roughness**

|  | µmRa      | µmRt   | µinCLA  | µinRMS  |
|--|-----------|--------|---------|---------|
| Dynamic sealing surface<br>ØD <sub>1</sub> | 0.1 - 0.4 | 4 max  | 4 -16   | 5 -18   |
| Static sealing face Ød <sub>1</sub>        | 1.6 max   | 10 max | 63 max  | 70 max  |
| Static Housing faces L <sub>1</sub>        | 3.2 max   | 16 max | 125 max | 140 max |

**Chamfers & Radii**

|                                     |       |       |       |       |       |       |
|-------------------------------------|-------|-------|-------|-------|-------|-------|
| Seal diameter<br>≤ S mm             | 4.0   | 5.0   | 7.5   | 10.0  | 12.5  | 15.0  |
| Min chamfer<br>C mm                 | 3.0   | 3.5   | 5.0   | 6.5   | 7.0   | 8.0   |
| Max fillet rad<br>r <sub>1</sub> mm | 0.2   | 0.4   | 0.8   | 0.8   | 1.2   | 1.6   |
| Seal diameter<br>≤ S in             | 0.125 | 0.187 | 0.250 | 0.312 | 0.375 | 0.500 |
| Min chamfer<br>C in                 | 0.093 | 0.093 | 0.125 | 0.156 | 0.187 | 0.217 |
| Max fillet rad<br>r <sub>1</sub> in | 0.008 | 0.008 | 0.016 | 0.016 | 0.032 | 0.032 |

**Tolerances**

|    | Ød <sub>1</sub> | ØD <sub>1</sub> | L <sub>1</sub> mm |
|----|-----------------|-----------------|-------------------|
| mm | H11             | js11            | +0.25 - 0         |
| in | H11             | js11            | +0.010 - 0        |

**DESIGN**

PAS2 seal design is a breakthrough in pneumatics sealing. The material and profile of the dynamic sealing lip combines both low friction and ultra long life.

PAS2 is designed to give significant improvements in cylinder performance in low lube air conditions and be used in long and short stroke applications. PAS2 can be used in single acting cylinders with a spring return as well as double acting applications.

**FEATURES**

- **Effective sealing**
- **Low friction**
- **Easy installation**
- **Excellent temperature range**

**MATERIAL**

Seal design comes in a variety of materials and sizes. For more information, please refer to MSDS datasheet.

**APPLICATIONS**

Light duty applications