



Technical Details **Metric** **Inch**

Operating conditions		
Maximum speed	1.0 m/sec	3.0 ft/sec
Temperature range	-40°C + 110°C	-40°F + 230°F
Maximum pressure	350 Bar	5000 p.s.i

DESIGN

PK8SSE is a compact double acting piston seal with low friction seal for light to medium duty hydraulic cylinders. It comprised with a glide ring, strengthened with additives to resist creep, which pre loaded by an square ring to be effective for the operating range recommended.

Maximum extrusion gap

Pressure bar	100	160	250	350
Pressure p.s.i	1500	2400	3750	5000
Maximum gap (S>0.280) in	0.030	0.025	0.020	0.010
Maximum gap (S>0.280) in	0.025	0.020	0.015	0.005

As the pressure rises, the square ring deforms and compresses glide ring against the tube wall increasing the sealing force and the effectiveness of the seal. Only the glide ring is in contact with the sliding surface, friction is very low and stick-slip movement is eliminated.

Surface roughness

	µmRa	µmRt	µinCLA	µinRMS
Dynamic sealing surface ØD ₁	0.1 - 0.4	4 max	4 - 16	5 - 18
Static sealing face Ød ₁	1.6 max	10 max	63 max	70 max
Static Housing faces L ₁	3.2 max	16 max	125 max	140 max

FEATURES

- Low break out and operating friction levels
- More tolerant to dirt and contamination
- Excellent wear resistant
- Operates on a wide range of surface finishes

Chamfers & Radii

Groove section ≤S in	0.154	0.269	0.373	0.431
Min chamfer C in	0.100	0.150	0.200	0.200
Max fillet rad r ₁ in	0.016	0.016	0.016	0.016

MATERIAL

Seal design comes in a variety of materials and sizes. For more information, please refer to MSDS datasheet.

Tolerances

	Ød ₁	L ₁	
in	H9	js10	
ØD > in	1.000	3.000	5.250
L ₁	±0.002	±0.003	±0.004

APPLICATIONS

Light to medium duty applications