



Technical Details	Metric	Inch
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Operating conditions		
Maximum speed	0.3 m/sec	1.00 ft/sec
Temperature range	-40°C +110°C	-40°F + 230°F
Maximum pressure	700 Bar	10,000 p.s.i

#### Maximum extrusion gap

Pressure bar	160	250	500
Maximum gap mm	1.00	0.80	0.40
Pressure p.s.i	2400	3750	7500

# Surface roughness

	μmRa	μmRt	µinCLA	μinRMS
Dynamic sealing surface	0.1 - 0.4	4 max	4 - 16	5 - 18
Static sealing face	1.6 max	10 max	63 max	70 max
Static Housing faces	3.2 max	16 max	125 max	140 max

# **Chamfers & Radii**

Groove section ≤ Smm	7.5	10.0	12.5
Min chamfer C mm	8.0	10.0	13.0
Max fillet rad r mm 1	0.2	0.4	0.8

# Tolerances

Ød	ØD	Lmm
h9	H10	+0.2 - 0

#### DESIGN

PK20 seal design is constructed with a tough wear resistance polyurethane which is loaded with a nitrile energiser.

Sealing face design can be made in various material options which inclused PTFE or lubricated polyester.

# **FEATURES**

- High shock load capability
- High pressure capability

### MATERIAL

Made with high performance polyurethane with low compression set, high modules elasticity and excellent resistance to abrason.

# APPLICATIONS

The seal can be considered for use in heavy-duty applications when used with a suitable full depth back-up ring.

# FLUIDS

Hyraulic fluids & petroleum fuels & oils

