



## Technical Details

## Metric

## Inch

Operating conditions		
Maximum speed	1.0 m/sec	3.0 ft/sec
Temperature range	- 45°C + 110°C	- 50°F + 230°F
Maximum pressure	700 Bar	10,000 p.s.i

## Maximum extrusion gap

Pressure bar	17
Maximum gap mm	250
Pressure p.s.i	0.030

## Surface roughness

	µmRa	µmRt	µinCLA	µinRMS
Dynamic sealing surface ØD <sub>1</sub>	0.1 - 0.4	4 max	4- 16	5 - 18
Static sealing face Ød <sub>1</sub>	1.6 max	10 max	63 max	70 max
Static Housing faces L <sub>1</sub>	3.2 max	16 max	125 max	140 max

## Chamfers & Radii

Seal diameter ≤ D <sub>1</sub> in	3.75	3.000	6.500
Min chamfer C in	0.187	0.217	0.250
Max fillet rad r <sub>1</sub> in	0.062	0.093	0.125

## DESIGN

HR15 is designed to work in conjunction with high performance rod seals. The seal is manufactured in high performance polyurethane and provides valve action.

## FEATURES

- Prevents inter seal pressure build up
- Easy installation
- Excellent temperature range
- Long life
- Comes in a wide range of sizes

## MATERIAL

Seal design comes in a variety of materials and sizes. For more information, please refer to MSDS datasheet.

## APPLICATIONS

Light to medium duty applications