



### Technical Details

### Metric

### Inch

### DESIGN

| Operating conditions |               |               |
|----------------------|---------------|---------------|
| Maximum speed        | 1.0 m/sec     | 3.0 ft/sec    |
| Temperature range    | -45°C + 110°C | -50°F + 230°F |
| Maximum pressure     | 700 Bar       | 10,000 p.s.i  |

GS4SB , seal design comprises 3 elements: an O ring energiser, a polyurethane shell and a monyte/ motuf anti-extrusion ring.

The shell is manufacture from high performance polyurethane which provides flexibility for installation and responsiveness to the sealing lip. The rubber energiser ensures complete lip actuation under all pressure conditions and cushions the seal against shock loadings.

The anti extrusion ring enables the seal to withstand side loads and extreme pressure peaks during operation.

### Maximum extrusion gap

| Pressure bar   | 160  | 250  | 400  |
|----------------|------|------|------|
| Maximum gap mm | 1.0  | 0.8  | 0.6  |
| Pressure p.s.i | 2400 | 3750 | 6000 |

### FEATURES

- Shock load capability
- Responsive sealing
- High pressure
- MOTUF/MONYTE anti extrusion ring

### Surface roughness

|                         | $\mu\text{mRa}$ | $\mu\text{mRt}$ | $\mu\text{inCLA}$ | $\mu\text{inRMS}$ |
|-------------------------|-----------------|-----------------|-------------------|-------------------|
| Dynamic sealing surface | 0.1 - 0.4       | 4 max           | 4 - 16            | 5 - 18            |
| Static sealing face     | 1.6 max         | 10 max          | 63 max            | 70 max            |
| Static Housing faces    | 3.2 max         | 16 max          | 125 max           | 140 max           |

### MATERIAL

Seal design comes in a variety of materials and sizes. For more information, please refer to MSDS datasheet

### Chamfers & Radii

|                         | 4.0 | 5.0 | 7.5 |
|-------------------------|-----|-----|-----|
| Groove section          |     |     |     |
| Min chamfer C mm        | 3.0 | 3.5 | 5.0 |
| Max fillet rad $r_1$ mm | 0.2 | 0.4 | 0.8 |
| Max fillet rad $r_2$ mm | 0.4 | 0.8 | 1.2 |

### APPLICATIONS

Medium to heavy duty applications

### Tolerances

| $\varnothing d$ | $\varnothing D$ | $L_1$ mm  |
|-----------------|-----------------|-----------|
| f9              | Js11            | +0.25 - 0 |